| Material:                       | Recoupet Hi - C   |                                   |
|---------------------------------|---|-----------------------------------|
| Description:  hi-c recoupet     | Specially formulated to produce a Hi - Clarity variant for higher end applications. Retains all of the environmental benefits of Recoupet but with improved optics. |                                   |
| Quality:                        | Co-extruded Rpet  |                                   |
| Antiblock Treatment:            | Antiblock by means of masterbatch or silicone coated via bath   |                                   |
| Other Additives:                | Sheet can also be coated with Anti Static and Anti Fog  |                                   |
| Application:                    | The material is suitable for packaging of the following food products   |                                   |
|                                 | Aqueous Foods   | Yes                               |
|                                 | Acidic Foods  | Yes                               |
|                                 | Alcoholic Foods   | Yes                               |
|                                 | Fatty Foods   | Yes                               |
|                                 | Dry Foods   | Yes                               |
|                                 | Dairy Foods   | Yes                               |
|                                 | Use in conventional oven  | No                                |
|                                 | Use in microwave oven   | No                                |
|                                 | Freezing  | Yes                               |
| Legislation:                    | EU Regulation 10/2011 plastic materials and articles intended to come into contact with food  |                                   |
|                                 | EU Regulation 282/2008 recycled plastic materials and articles intended to come into contact with foods   |                                   |
|                                 | Directive 1935/2004 materials and articles intended to come into contact with food  |                                   |
|                                 | Directive 94/62 Heavy Metal in accordance with 10/2011  |                                   |
| Storage and filling treatment:  | Unlimited storage treatment at cooling and freezing temperature   |                                   |
|                                 | Hot fill up to 70°c for max 2 hours   |                                   |
|                                 | Unlimited storage treatment at room temperature   |                                   |
| Colours:                        | Transparent as standard with colours on request   |                                   |
| Core diameter:                  | 76mm (3") and 152mm (6")  |                                   |
| Roll size diameter:             | Max 1000mm, Min 100kgs  |                                   |
| Package method:                 | Rolls packed on pallets according to agreement  |                                   |
| Dimensions:                     | Gauge   |                                   |
| Recoupet Hi-C:                  | Min 180mu - Max 1200mu  |                                   |
| Tolerances:                     | +/- 5%  |                                   |
| Note:                           | Tolerance on test equipment +/- 4mu   |                                   |
|                                 |   |                                   |
| Storage conditions / climate:   | Value   |                                   |
| Temperature:                    | -10°c to 30°c   |                                   |
| Air Humidity:                   | 45 - 70%  |                                   |
| Properties                      | Value   | Method                            |
| Roll slitting:                  | Min width roll 300mm, Max width 1100mm  |                                   |
| Elastic Modulus - Recoupet Hi-C | 1900 - 2400 Mpa   | ISO 527                           |
| Application temperature         | Min -40°c Max 70°c  |                                   |
| Glass transition temperature    | 76°c - 78°c   | DSC                               |
| Thermoforming temperature       | 125°c - 150°c   |                                   |
| Melt point                      | 260°c   |                                   |
| Friction                        | Max reading 0.25 COF  | Lloyds Friction Test<br>Equipment |
| Material density                | 1.35g/cm3   |                                   |
| General Notes:                  | Suitability of this product for end use application is the responsibility of the customer   |                                   |

